



GOUGING & CUTTING

ASTRALOY 101

A high efficiency AC/DC electrode for cutting and piercing carbon, stainless, manganese, alloy steels, copper alloy white metals.

CHARACTERISTICS :

Heat resistant exothermic coating for high speed and efficient thermal cutting of all metals without air or gas.

APPLICATIONS :

For air/gas less cutting of all metals, removal of damaged sections and piercing of metals before drilling etc.

WELDING DATA :

Size Dia (mm)	3.15	4.00	5.00
Welding Current (Amps)	200-250	250-300	300-350



GOUGING & CUTTING

ASTRALOY 102

A air/gasless than chamfering and gouging AC/DC electrode for high speed removal of damaged materials without excessive heating of base metal.

CHARACTERISTICS :

A specially formulated coating with high arc energy and arc force for rapid removal of unwanted materials in steels, cast irons and stainless steels.

APPLICATIONS :

For chamfering groove and gouging out cracks, old rivet and bolt heads and deformed metal etc.

WELDING DATA :

Size Dia (mm)	4.00	5.00
Welding Current (Amps)	250-300	300-350

